Construction Details

Contractor will be provided with specific pad design drawings containing:

- Plan and sectional diagrams showing existing surface contours, levels, gradients, dimensions, cut/fill volumes, topsoil stripping depth, and GPS coordinates.
- General set-out plan of infrastructure footprint and approved disturbance area extents with GPS coordinates.

Refer to Construction Specifications for requirements on:

- Clearing & Grubbing.
- Topsoil Stripping.
- Embankment Fill.
- Subgrade Preparations.
- Drainage, Erosion & Sediment Control.
- Materials Specifications.

Gravel Hardstand

- Gravel hardstand is to be installed in accordance with the plan, sectional diagrams and dimensions provided.
- An outer 67m × 67m × 0.15m gravel pad shall be constructed at 0.2% fall with a vertical tolerance of ±25mm.
- An inner 51m diameter × 0.15m gravel pad shall be constructed at 0.0% fall with a vertical tolerance of ±25mm. Top of inner pad shall be 50mm proud at the highest point where circumference meets the outer pad with fill batters at 3.5%.
- For white rock gravel, padfoot rollers may only be used to break down oversize material.
- Gravel shall be moisture conditioned to OMC prior to compaction.
- Commence lineal rolling at outer edges and progress towards the centre line.
- Overlap each pass by up to 500mm or 30% of roller width. Continue rolling until compaction standard is met.
- Vibration during the compaction process shall only be engaged in one direction only.
- Vibration must not be activated during any change in direction of the roller.
- Compact to at least 98% SDD.
- White rock gravel shall not be compacted above 100% DDR.
- Use only smooth drum rollers for compacting pavement layers, not padfoot rollers.
- Bearing capacity shall be at least 100kPa inside tank area.
- Proof roll completed surfaces with a fully loaded water truck to identify softs spots or movement.
- Trim to design gradients.
- Final surface must be smooth and uniform with no debris or stones greater than 10mm. If sharp edges are observed at surface, install a sand or crusher dust layer prior to tank installation.
- Any defects identified are to be rectified before acceptance by CSV.

'Y' Sump

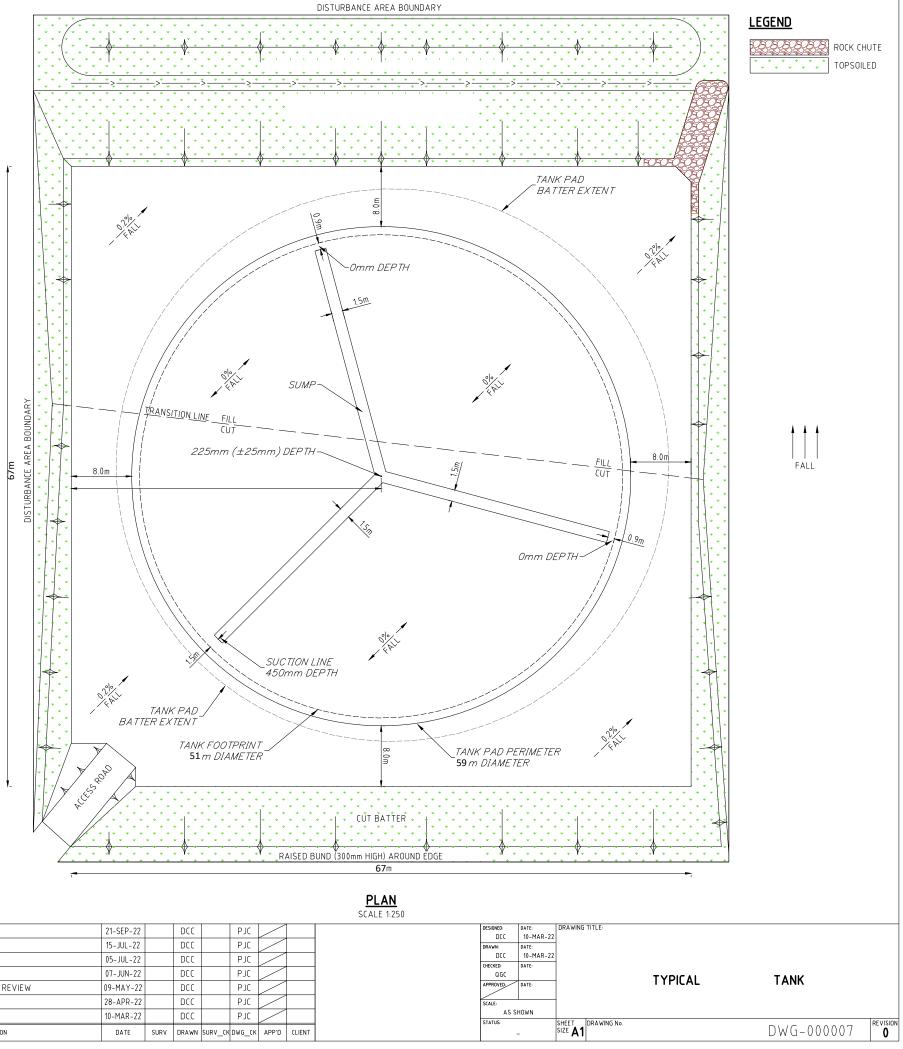
- Confirm orientation of sump with CSV prior to excavation.
- Excavate as per provided dimensions, and ensure:
- Cut Batters are no steeper than 1:1 with edges rounded to prevent tearing of tank liner. 0
- Water will drain to suction line end. 0
- Final Surface is smooth and uniform with no debris or stones greater than 10mm. 0

HydrEra Approval

HydrEra approves this drawing as Hydrera standard for specific earthworks design of flow back tank pads.

Name: **Eddie Pigeon** Eddie Pigeon Signature: Position: General Manager Date:

11/10/2022



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