

## **Appendix G**

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### **Paspaley Pearls Oyster Trials at Port Hurd**



DEPARTMENT OF BUSINESS, INDUSTRY AND RESOURCE  
DEVELOPMENT

Berrimah Veterinary Laboratories  
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Makagon Road  
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**FINAL LABORATORY REPORT**

**ACCESSION NO: 2005-0111 (SAN B31480)**

**PATHOLOGY**

Fixed tissues of 12 *P. maxima* Ex Bynoe Harbour; identified as "healthy" and collected on 19-01-05 were submitted for examination for health monitoring purposes. Fixed tissues of a single *P. maxima* identified as "unhealthy" were also submitted. The age / class of the oysters was not supplied.

**HISTOPATHOLOGY**

**"Healthy" Oysters x 12**

There are no changes of histopathological significance.

**Gonadal Maturation.** 8/12 oysters are males and 2/12 are female and 1/12 is an haemaphrodite.

**"Unhealthy" Oyster**

Changes of histopathological significance are present in

**Digestive gland.** There is marked atrophy or degeneration of glandular tissue, with small remnants only of digestive diverticula and collecting ducts present amidst a dense fibrous stroma. A moderately intense, diffuse haemocytic cellular infiltration is present in the stromal tissues, extending into the remnants of the glands. There is no evidence of microbial or parasitic involvement.

**Heart.** A mild diffuse haemocytic infiltration is present, with low-grade focal aggregates of haemocytes apparent.

**INTERPRETATION AND COMMENTS**

The changes in the digestive gland are severe and appear irreversible. The changes are, in my opinion, long-standing (>2-3 weeks?). The cause is obscure. Although there is no direct histological evidence of a primary microbial (virus, fungal, bacterial or parasitic) cause, I would not exclude an earlier bacterial septicaemia. Single oyster involved? May be worth phoning to discuss.

John Humphrey  
Veterinary Pathologist  
31st January 2005

**Distribution**

Dave Mills / Heide Mumme; Paspaley Pearls  
Murray Barton; Darwin Aquaculture Centre  
Accessions; Berrimah Veterinary Laboratories



**NATA Accredited Laboratory**  
Number **13626**

**NATA Endorsed Test Report**  
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**FINAL LABORATORY REPORT**

**ACCESSION NO: 2005-0238 (SAN B31484)**

**PATHOLOGY**

Formalin fixed tissues of 8 *P. maxima* submitted for health examination. History of coated shell held at Marine Harvest.

**HISTOPATHOLOGY**

There are no significant histopathological changes. There is no evidence of inflammatory, degenerative or proliferative lesions in the oysters. There is no evidence of infection by microbial (viral, bacterial, fungal) organisms and no evidence of parasitic infections.

**Gonadal Maturation**

6/8 oysters are males and 2/8 are females. All are assessed as Stage 3 (spawning ripe).

**INTERPRETATION AND COMMENTS**

These oysters are histologically normal. Tissues are well developed and appear in excellent condition.

John Humphrey  
Veterinary Pathologist  
3<sup>rd</sup> March 2005



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## **Appendix H**

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### **Greenhouse Gases Calculations**

# CALCULATIONS OF POTENTIAL GREENHOUSE GAS EMISSIONS FOR PROPOSED BARRAMUNDI FARM AND LIVE-ON BARGE

## 1. Diesel Fuel Combustion from the Generator

It has been estimated that the temporary land base would require around 190 to 250 litres of diesel per day (i.e. around 80,000 litres per annum), while the amount of diesel required for the barge is around 1000 litres per month (i.e. 12,000 litres per annum).

### Non-CO<sub>2</sub> Compounds

The publication '*Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003 – Energy (Stationary Sources)*' issued by the National Greenhouse Gas Inventory Committee of the Department of the Environment and Heritage, Australian Greenhouse Office (AGO) provides information for the calculation of emissions of non-CO<sub>2</sub> compounds from stationary equipment.

Table 3 of this publication notes that **the oxidation factor for CO<sub>2</sub> is 99 percent**. The emission factors for the non-CO<sub>2</sub> compounds are provided in Table 26 of the referenced publication. It is also known that diesel has an **energy density of 38.6 MJ/L**.

The calculation of estimated annual emissions is done via the equation:

$$\text{CO}_2 \text{ emission / year} = (\text{litres / year} \times \text{Energy Density}) \times \text{Emission Factor} \times \text{Oxidation Factor}$$

Given the estimate of 80,000 litres annual diesel consumption by the electricity generator at the land base, it is estimated that:

$$80,000 \text{ litres} \times 38.6 \text{ MJ/litre} = \mathbf{3,088,000 \text{ MJ} = 3,088 \text{ GJ}}$$

would be consumed at the land base; and

given the estimate of 12,000 litres annual diesel consumption by the electricity generator on the barge, it is estimated that:

$$12,000 \text{ litres} \times 38.6 \text{ MJ/litre} = \mathbf{463,200 \text{ MJ} = 463.2 \text{ GJ}}$$

would be consumed on the barge.

Estimated annual emissions for non-CO<sub>2</sub> compounds are provided in Table 1 below.

**Table 1: Annual Emissions for non-CO<sub>2</sub> compounds from the diesel-fired generator**

	Compound	Emission Factor <sup>(1)</sup> (Mg/PJ)	Estimated annual emission (t/yr)	GWP <sup>(2)</sup>	CO <sub>2</sub> equivalent (t/yr)
<b>Temporary Land base</b>	CH <sub>4</sub>	5.2	15.9	23	<b>365.7</b>
	N <sub>2</sub> O	0.6	1.83	296	<b>541.7</b>
	NO <sub>x</sub>	906.7	2,771.9	nd	nd
	CO	341	1,042.5	nd	nd
	NM VOC	93	284.3	nd	nd
<b>Barge Base</b>	CH <sub>4</sub>	5.2	2.38	23	<b>57.7</b>
	N <sub>2</sub> O	0.6	0.28	296	<b>82.9</b>
	NO <sub>x</sub>	906.7	418.8	nd	nd
	CO	341	156.4	nd	nd
	NM VOC	93	42.6	nd	nd

- (1) Sourced from Table 26 of Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003, Energy (Stationary Sources), issued by the National Greenhouse Gas Inventory Committee of the Department of the Environment and Heritage, Australian Greenhouse Office.
- (2) Global Warming Potential (GWP) provided by the Third Assessment (2001) by the Intergovernmental Panel on Climate Change (IPCC).

### **CO<sub>2</sub> Emissions**

Calculation of CO<sub>2</sub> emissions was carried out according to the publication '*Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003 – Energy (Stationary Sources)*'.

For automotive diesel oil, Table 2 of the above publication provides a **CO<sub>2</sub> Emission Factor of 69.7 kg CO<sub>2</sub> / GJ**.

The CO<sub>2</sub> emissions from the land base generator would be:

$$(3,088\text{GJ}) \times 69.7 \text{ kg CO}_2/\text{GJ} = 215,233 \text{ kg of CO}_2 \\ = \mathbf{215.3 \text{ t of CO}_2 / \text{year}}$$

When adding the contribution from methane and nitrous oxide determined earlier, the total CO<sub>2</sub> equivalent would be:

$$\begin{array}{r} 215.3 \text{ t of CO}_2/\text{year} \\ + 365.7 \text{ t of CO}_2 \text{ eq/year} \\ \hline + 541.7 \text{ t of CO}_2 \text{ eq/year} \\ = \mathbf{1,122.7 \text{ t of CO}_2 \text{ eq/year}} \\ \text{from the temporary land-base generator} \end{array}$$

The CO<sub>2</sub> emissions from the barge base generator would be:

$$\begin{array}{r} (463.2 \text{ GJ}) \times 69.7 \text{ kg CO}_2/\text{GJ} = 32,285 \text{ kg of CO}_2 \\ = \mathbf{32.3 \text{ t of CO}_2 / \text{year}} \end{array}$$

When adding the contribution from methane and nitrous oxide determined earlier, the total CO<sub>2</sub> equivalent would be:

$$\begin{array}{r} 32.3 \text{ t of CO}_2/\text{year} \\ + 57.7 \text{ t of CO}_2 \text{ eq/year} \\ \hline + 82.9 \text{ t of CO}_2 \text{ eq/year} \\ = \mathbf{172.9 \text{ t of CO}_2 \text{ eq/year}} \\ \text{from the barge-base generator} \end{array}$$

## 2. Unleaded Fuel

It has been estimated that approximately 1000 litres of unleaded fuel per month would be required by the operation to run the outboard motor boats and the fish feeding pump. This represents around 12,000 litres of unleaded fuel per annum.

### Non-CO<sub>2</sub> Compounds

The publication '*Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003 – Energy (Transport)*' issued by the National Greenhouse Gas Inventory Committee of the Department of the Environment and Heritage, Australian Greenhouse Office (AGO) provides information for the calculation of emissions of non-CO<sub>2</sub> compounds for equipment using automotive gasoline fuel.

Table A.2 of this publication notes that **the oxidation factor for this type of fuel is 99 percent**. Table A.2 also notes that automotive gasoline has an **energy density of 34.2 MJ/L**. The emission factors for the non-CO<sub>2</sub> compounds are provided in Table A.5 of the referenced publication. The factors for 'motorcycles' have been used given the similarity in engine types with outboard motors and the small Honda pump engines.

The calculation of estimated annual emissions is done via the equation:

$$\text{CO}_2 \text{ emission / year} = (\text{litres / year} \times \text{Energy Density}) \times \text{Emission Factor} \times \text{Oxidation Factor}$$

Given the estimate of 12,000 litres annual unleaded fuel consumption by the outboard motor boats and the fish feed pump, it is estimated that:

12,000 litres x 34.2 MJ/litre = **410,400 MJ = 410.4 GJ/year**  
would be consumed.

Estimated annual emissions for non-CO<sub>2</sub> compounds are provided in Table 2 below.

**Table 2: Annual Emissions for non-CO<sub>2</sub> compounds from the outboard motor boats and the fish feed pump**

Compound	Emission Factor <sup>(1)</sup> (g/km)	Emission Factor <sup>(2)</sup> (g/l)	Emission Factor <sup>(3)</sup> (g/MJ)	Estimated annual emission (t/yr)	GWP <sup>(4)</sup>	CO <sub>2</sub> equivalent (t/yr)
CH <sub>4</sub>	0.15	2.63	0.76	0.31	23	<b>7.13</b>
N <sub>2</sub> O	0.002	0.035	0.01	0.004	296	<b>1.184</b>
NO <sub>x</sub>	0.21	3.68	1.067	0.4	nd	nd
CO	19.27	338	98.02	39.8	nd	nd
NM VOC	4.58	80.35	23.3	9.5	nd	nd

(1) Sourced from Table A.5 of Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003, Energy (Transport), issued by the National Greenhouse Gas Inventory Committee of the Department of the Environment and Heritage, Australian Greenhouse Office.

(2) Table A.10 of Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003, Energy (Transport), issued by the National Greenhouse Gas Inventory Committee of the Department of the Environment and Heritage, Australian Greenhouse Office, notes that motorcycles consume around 0.057 litres of automotive gasoline per kilometres.

(3) Energy density = 34.2 MJ/l = 0.29 l/MJ; this has been used to convert Column 2 to Column 3.

(4) Global Warming Potential (GWP) provided by the Third Assessment (2001) by the Intergovernmental Panel on Climate Change (IPCC).

### **CO<sub>2</sub> Emissions**

Calculation of CO<sub>2</sub> emissions was carried out according to the publication '*Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003 – Energy (Transport)*'.

For automotive diesel oil, Table A.2 of the above publication provides a **CO<sub>2</sub> Emission Factor of 66 g CO<sub>2</sub> / MJ**.

The CO<sub>2</sub> emissions from the outboard motor boats and the onboard pumps would be:



$$(410,400 \text{ MJ}) \times 66 \text{ g CO}_2/\text{MJ} = 27,086,400 \text{ g of CO}_2 \\ = \mathbf{27.1 \text{ t of CO}_2 / \text{year}}$$

When adding the contribution from methane and nitrous oxide determined earlier, the total CO<sub>2</sub> equivalent would be:

$$\begin{array}{r} 27.1 \text{ t of CO}_2/\text{year} \\ + 7.13 \text{ t of CO}_2 \text{ eq/year} \\ + 1.18 \text{ t of CO}_2 \text{ eq/year} \\ \hline = \mathbf{35.41 \text{ t of CO}_2 \text{ eq/year}} \\ \text{from the outboard motors and the pumps} \end{array}$$

### **3. References**

**Department of the Environment and Heritage, 2005:** *Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003 – Energy (Transport)*. National Greenhouse Gas Inventory Committee of the Department of the Environment and Heritage, Australian Greenhouse Office, Australian Government, Commonwealth of Australia, May 2005.

**Department of the Environment and Heritage, 2005:** *Australian Methodology for the Estimation of Greenhouse Gas Emissions and Sinks 2003 – Energy (Stationary Sources)*. National Greenhouse Gas Inventory Committee of the Department of the Environment and Heritage, Australian Greenhouse Office, Australian Government, Commonwealth of Australia, May 2005.

**Australian Greenhouse Office, 2004:** AGO Factors and Methods Workbook – August 2004, for use in Australian Greenhouse Office Programmes. Australian Greenhouse Office, Australian Government, Commonwealth of Australia, August 2004.

**Intergovernmental Panel on Climate Change (IPCC), 2002:** Comparison of Global Warming Potentials from the Second and Third Assessment Reports of the Intergovernmental Panel on Climate Change (IPCC), updated August 12, 2002, downloaded from IPCC Global Warming Potential page: [www.eia.doe.gov/oiaf/1605/gwp.html](http://www.eia.doe.gov/oiaf/1605/gwp.html).

## **Appendix I**

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### **Tiwi Land Council Letter**



23 APR 2006

CERTIFICATION OF MEMBERS ATTENDING

I Matthew WONAEAMIRRI, being the LAND TRUSTEE of the Yimpinari group and Fredrick Mungatopi, being the LAND TRUSTEE of the Wulirangkuwu group; both groups being affected by an application by Marine Harvest for construction of sea cages and adjacent infrastructure within an approved lease area of sea within Snake Bay on Melville Island, hereby certify that the members of YIMPINARI and the members of WULIRANGKUWU marked in green on the attached, have met and discussed this matter at Meetings from December 2005 to April 2006 and that they agree that there are no sites of significance or sacred sites recorded or known to be affected by this application by Marine Harvest.

Matthew Wonaeamirri.  
LAND TRUSTEE

Fredrick Mungatopi.  
LAND TRUSTEE.

John.S.Hicks  
CEO. Tiwi Land Council

19<sup>TH</sup>. April 2006.

## **Appendix J**

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### **Fish Feed Residue Monitoring**



## Skretting Residue Monitoring

Skretting feed mills are owned by global food & animal nutrition company Nutreco. The Skretting mill at Cambridge forms part of the global network that consists of 16 feed mills around the world. The strength and depth of this network ensures highly thorough and effective control of quality and food safety issues.

Residue monitoring is completed each year as a combined effort from 16 factories in 11 different countries. The Skretting network is coordinated at a corporate level by Nutreco's technical experts, the Nutreco Advisory Team. This approach ensures that analysis is carried out on the most relevant materials, with the most appropriate methods. Nutreco initially audits potential laboratories to produce a list of 'Approved Laboratories', which are used for all analysis.

Results are shared between all Skretting factories, and discussion occurs between all countries and the Nutreco Advisory Team. This allows for in-depth interpretation of results, and adjustments to future testing. The global approach provides each Skretting factory with far more than they could achieve independently. A thorough understanding of risk is achieved for raw material suppliers and geological region.

Hundreds of results are collected each year mainly focussed on Heavy Metals, Antioxidants, Dioxins, PCB's, Nitrosamines and Pesticides. EU limits are applied to all tests, as these are the most thorough and stringent. To support the residue monitoring program, all Skretting factories have implemented a Risk Management System. This consists of procedures that outline responsibilities and actions for food safety issues such as high residue levels. Skretting have also implemented internal notification limits to ensure that the Nutreco Advisory Team can act quickly with the appropriate advice.

Results are available to AQIS on request. Contact Stuart Fyfe for any further questions regarding food safety issues.

Regards

Stuart Fyfe  
Food Safety & Quality Coordinator  
Skretting

## Skretting Australia - Cambridge - Residue Results 2003, 2004, 2005

	Unit	Product	Max limit	Results 2005	Results 2004	Results 2003
<b>Heavy Metals</b>						
As	mg/kg	Poultry Meal	2		0.6	0.8 (0.3 inorganic)
	mg/kg	Feather Meal	2		0.8	0.4 (0.2 inorganic)
	mg/kg	Fish Meal	15		2.2	2.3 (<0.1)
	mg/kg	Fish Oil	15		5.2	9.3 (0.1 inorganic)
	mg/kg	Fishfeed	6	2.0	2.5	2.2 (0.1 inorganic)
	mg/kg	Fish Meal	15		2.2	Not tested
	mg/kg	Tuna Meal	15		10	Not tested
	mg/kg	Poultry Oil	none		0.2	Not tested
Cd	mg/kg	Poultry Meal	1		0.05	0.03
	mg/kg	Feather Meal	1		<0.03	<0.03
	mg/kg	Fishfeed	0.5	0.4	0.29	0.17
	mg/kg	Fish Meal	2		0.77	Not tested
	mg/kg	Fish Oil	none		<0.03	Not tested
	mg/kg	Fish Meal	2		0.68	Not tested
	mg/kg	Tuna Meal	1		1.1	Not tested
	mg/kg	Poultry Oil	none		<0.03	Not tested
Hg	mg/kg	Poultry Meal	0.1		<0.01	0.02
	mg/kg	Feather Meal	0.1		<0.01	0.01
	mg/kg	Fishfeed	0.1	0.013	0.01	0.02
	mg/kg	Fish Meal	0.5		0.02	Not Tested
	mg/kg	Fish Oil	none		<0.01	Not Tested
	mg/kg	Fish Meal	0.5		0.05	Not Tested
	mg/kg	Tuna Meal	0.1		0.02	Not Tested
	mg/kg	Poultry Oil			0.03	
Pb	mg/kg	Poultry Meal	10		<0.2	0.2
	mg/kg	Feather Meal	10		<0.2	0.3
	mg/kg	Fishfeed	5	0.11	<0.2	0.4
	mg/kg	Fish Meal	10		<0.2	Not Tested
	mg/kg	Fish Oil	none		<0.2	Not Tested
	mg/kg	Fish Meal	10		<0.2	Not Tested
	mg/kg	Tuna Meal	10		<0.2	Not Tested
	mg/kg	Poultry Oil	none		0.3	Not Tested

Pesticides						
Aldrin	mg/kg	Fish feed		<0.005	<0.000008	
	mg/kg	Fish Oil		<0.005	0.000157	
	mg/kg	Fish Meal			0.000013	
	mg/kg	Poultry Meal			0.000008	<0.005
	mg/kg	Poultry Oil			0.000083	<0.01
	mg/kg	Lupin			0.000001	
	mg/kg	Corn Gluten				<0.005
alpha-Chlordane	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
alpha-Endosulphan	mg/kg	Fish feed			0.000009	
	mg/kg	Fish Oil			0.000028	
	mg/kg	Fish Meal			0.000002	
	mg/kg	Poultry Meal			0.000002	<0.01
	mg/kg	Poultry Oil			0.000003	<0.01
	mg/kg	Lupin			0.000004	<0.01
	mg/kg	Corn Gluten				<0.01
alpha-HCH	mg/kg	Fish feed	0.02	<0.005	0.000005	
	mg/kg	Fish Oil	0.2	<0.005	0.000018	
	mg/kg	Fish Meal	0.02		0.000001	
	mg/kg	Poultry Meal	0.2		<0.000001	<0.005
	mg/kg	Poultry Oil	0.2		0.000012	<0.01
	mg/kg	Lupin	0.02		<0.000001	<0.005
	mg/kg	Corn Gluten	0.02			<0.005
Benfluralin	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
beta-Endosulphan	mg/kg	Poultry Meal				<0.01
	mg/kg	Corn Gluten				<0.01
	mg/kg	Lupin				<0.01
	mg/kg	Poultry Oil	0.1			<0.01
beta-HCH	mg/kg	Fish feed	0.01	<0.01	0.00002	
	mg/kg	Fish Oil	0.1	<0.01	0.000171	
	mg/kg	Fish Meal	0.01		<0.000001	
	mg/kg	Poultry Meal	0.01		<0.000001	<0.005
	mg/kg	Poultry Oil	0.1		0.000011	<0.02
	mg/kg	Lupin	0.01		<0.000001	<0.005
Chlordene	mg/kg	Fish feed			<0.000001	
	mg/kg	Fish Meal			0.000001	
	mg/kg	Poultry Meal			<0.000001	
	mg/kg	Fish Oil			<0.000001	
	mg/kg	Poultry Oil			<0.000001	
	mg/kg	Lupin			<0.000001	
Chlorfenapyr	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		



Chlorfenson	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
Chloroneb	mg/kg	Fish feed		<0.05		
	mg/kg	Fish Oil		<0.05		
Chlorothalonil	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
Chlorthal-dimethyl	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
cis-Chlordane	mg/kg	Fish feed			0.000009	
	mg/kg	Fish Oil			0.000097	
	mg/kg	Fish Meal			0.00001	
	mg/kg	Poultry Meal			0.000002	<0.005
	mg/kg	Poultry Oil			0.000016	<0.01
	mg/kg	Lupin			0.000001	<0.005
	mg/kg	Corn Gluten				<0.005
cis-Heptachlorepoxyde	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
cis-Nonaclor	mg/kg	Fish feed			0.000005	
	mg/kg	Fish Oil			0.000003	
	mg/kg	Fish Meal			0.000002	
	mg/kg	Poultry Meal			0.000001	
	mg/kg	Poultry Oil			0.000011	
	mg/kg	Lupin			0.000001	
delta-HCH	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
Dichlobenil	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Dicloran	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
Dicofol	mg/kg	Fish feed		<0.04		
	mg/kg	Fish Oil		<0.04		
Dieldrin	mg/kg	Fish feed		<0.005	<0.000029	
	mg/kg	Fish Oil		<0.005	0.000553	
	mg/kg	Fish Meal			0.000026	
	mg/kg	Poultry Meal			0.000022	<0.005
	mg/kg	Poultry Oil			0.000219	<0.01
	mg/kg	Lupin			0.000034	<0.005
	mg/kg	Corn Gluten				<0.005
Dienochlor	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
Dinitramine	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Dinobuton	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		

Endosulfan 1	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Endosulfan 2	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Endosulfan sulfat	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
	mg/kg	Poultry Meal				<0.02
	mg/kg	Corn Gluten				<0.02
	mg/kg	Lupin				<0.02
	mg/kg	Poultry Oil				<0.02
Endrin	mg/kg	Fish feed		<0.01	0.000017	
	mg/kg	Fish Oil		<0.01	0.000143	
	mg/kg	Fish Meal			<0.000002	
	mg/kg	Poultry Meal			<0.000002	<0.01
	mg/kg	Poultry Oil			<0.000007	<0.01
	mg/kg	Lupin			<0.000001	<0.02
	mg/kg	Corn Gluten				<0.01
Endrin ketone	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
epsilon-HCH	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
Etridiazole	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Fenson	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
Flubenzimine	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Fluchloralin	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Flumetralin	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
gamma-Chlordane	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
gamma-HCH (lindane)	mg/kg	Fish feed	0.2	<0.005	0.000006	
	mg/kg	Fish Oil	2.0	<0.005	0.000009	
	mg/kg	Fish Meal	0.2		<0.000001	
	mg/kg	Poultry Meal	0.2		<0.000001	<0.005
	mg/kg	Poultry Oil	2.0		0.00001	<0.01
	mg/kg	Lupin	0.2		0.000012	<0.005
	mg/kg	Corn Gluten	0.2			<0.005
Genite	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
Heptachlor	mg/kg	Fish feed		<0.005	<0.000003	
	mg/kg	Fish Oil		<0.005	0.000067	
	mg/kg	Fish Meal			<0.000001	

	mg/kg	Poultry Meal			<0.000002	<0.005
	mg/kg	Poultry Oil			0.000013	<0.01
	mg/kg	Lupin			<0.000001	<0.005
	mg/kg	Corn Gluten				<0.005
Heptachlor-exo-epoxide	mg/kg	Fish feed			<0.000042	
	mg/kg	Fish Oil			0.000125	
	mg/kg	Fish Meal			<0.000014	
	mg/kg	Poultry Meal			<0.000016	
	mg/kg	Poultry Oil			0.000051	
	mg/kg	Lupin			0.000005	
Heptachlor-endo-epoxide	mg/kg	Fish feed			<0.000013	
	mg/kg	Fish Oil			<0.000036	
	mg/kg	Fish Meal			<0.000004	
	mg/kg	Poultry Meal			<0.000004	
	mg/kg	Poultry Oil			<0.000015	
	mg/kg	Lupin			<0.000001	
Hexachlorobenzene (HCB)	mg/kg	Fish feed	<0.005			
	mg/kg	Fish Oil	<0.005			
	mg/kg	Poultry Meal				<0.005
	mg/kg	Corn Gluten				<0.005
	mg/kg	Lupin				<0.005
	mg/kg	Poultry Oil				<0.01
Ioxynil	mg/kg	Fish feed	<0.005			
	mg/kg	Fish Oil	<0.005			
Isobenzan	mg/kg	Fish feed	<0.005			
	mg/kg	Fish Oil	<0.005			
Isodrin	mg/kg	Fish feed	<0.005	<0.000007		
	mg/kg	Fish Oil	<0.005	<0.000019		
	mg/kg	Fish Meal		<0.000002		
	mg/kg	Poultry Meal		<0.000003		
	mg/kg	Poultry Oil		0.000017		
	mg/kg	Lupin		<0.000001		
Isopropalin	mg/kg	Fish feed	<0.01			
	mg/kg	Fish Oil	<0.01			
Methoxychlor	mg/kg	Fish feed	<0.02			
	mg/kg	Fish Oil	<0.02			
Mirex	mg/kg	Fish feed	<0.005	<0.000005		
	mg/kg	Fish Oil	<0.005	0.000113		
	mg/kg	Fish Meal		0.000035		
	mg/kg	Poultry Meal		<0.000001		
	mg/kg	Poultry Oil		<0.000006		
	mg/kg	Lupin		0.000003		
Nitrofen	mg/kg	Fish feed	<0.01			
	mg/kg	Fish Oil	<0.01			
o,p'-DDD	mg/kg	Fish feed	<0.005	0.000007		

	mg/kg	Fish Oil	<0.005	0.000045	
	mg/kg	Fish Meal		0.000002	
	mg/kg	Poultry Meal		<0.000001	<0.005
	mg/kg	Poultry Oil		0.000011	<0.01
	mg/kg	Lupin		<0.000001	<0.005
	mg/kg	Corn Gluten			<0.005
o,p'-DDE	mg/kg	Fish feed	<0.005	0.000003	
	mg/kg	Fish Oil	<0.005	0.000023	
	mg/kg	Fish Meal		0.000001	
	mg/kg	Poultry Meal		<0.000001	<0.005
	mg/kg	Poultry Oil		<0.000003	<0.01
	mg/kg	Lupin		<0.000001	<0.005
	mg/kg	Corn Gluten			<0.005
o,p'-DDT	mg/kg	Fish feed	<0.005	<0.000004	
	mg/kg	Fish Oil	<0.005	0.000024	
	mg/kg	Fish Meal		<0.000002	
	mg/kg	Poultry Meal		0.000002	<0.005
	mg/kg	Poultry Oil		<0.000013	<0.01
	mg/kg	Lupin		<0.000001	<0.005
	mg/kg	Corn Gluten			<0.005
Oxychlorane	mg/kg	Fish feed	<0.005	0.000012	
	mg/kg	Fish Oil	<0.005	0.000014	
	mg/kg	Fish Meal		0.000004	
	mg/kg	Poultry Meal		0.000001	<0.005
	mg/kg	Poultry Oil		<0.000002	<0.01
	mg/kg	Lupin		<0.000001	<0.005
	mg/kg	Corn Gluten			<0.005
p,p'-DDD	mg/kg	Fish feed	<0.005	0.00004	
	mg/kg	Fish Oil	0.01	0.000267	
	mg/kg	Fish Meal		0.00001	
	mg/kg	Poultry Meal		0.000007	<0.005
	mg/kg	Poultry Oil		0.000109	<0.01
	mg/kg	Lupin		<0.000001	<0.005
	mg/kg	Corn Gluten			<0.005
p,p'-DDE	mg/kg	Fish feed	<0.005	0.00018	
	mg/kg	Fish Oil	0.02	0.0013	
	mg/kg	Fish Meal		0.000057	
	mg/kg	Poultry Meal		0.000044	<0.005
	mg/kg	Poultry Oil		0.000296	<0.01
	mg/kg	Lupin		0.000003	<0.005
	mg/kg	Corn Gluten			<0.005
p,p'-DDT	mg/kg	Fish feed	<0.005	0.000014	
	mg/kg	Fish Oil	0.01	0.000127	
	mg/kg	Fish Meal		0.000002	
	mg/kg	Poultry Meal		<0.000001	<0.005

	mg/kg	Poultry Oil			<0.000017	<0.01
	mg/kg	Lupin			<0.000001	<0.005
	mg/kg	Corn Gluten				<0.005
Pendimethalin	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Pentachloranisol	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
Plifenate	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
Polychloroterpene (Camphechlor)	mg/kg	Fish feed		<0.2		
	mg/kg	Fish Oil		<0.2		
Profluralin	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
Quintozene	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
S 421 (Octachlordipropylether)	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
Tecnazene	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
Tetradifon	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Tetrasul	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
trans-Chlordane	mg/kg	Fish feed			0.000005	
	mg/kg	Fish Oil			0.000019	
	mg/kg	Fish Meal			0.000008	
	mg/kg	Poultry Meal			0.000003	<0.005
	mg/kg	Poultry Oil			0.000013	<0.01
	mg/kg	Lupin			0.000001	<0.005
	mg/kg	Corn Gluten				<0.005
trans-Heptachlorepoxyde	mg/kg	Fish feed		<0.005		
	mg/kg	Fish Oil		<0.005		
trans-Nonachlor	mg/kg	Fish feed			0.000011	
	mg/kg	Fish Oil			0.000078	
	mg/kg	Fish Meal			0.000006	
	mg/kg	Poultry Meal			0.000003	
	mg/kg	Poultry Oil			0.000027	
	mg/kg	Lupin			0.000001	
Tri-allate	mg/kg	Fish feed		<0.02		
	mg/kg	Fish Oil		<0.02		
Trichloronat	mg/kg	Fish feed		<0.01		
	mg/kg	Fish Oil		<0.01		
Trifluralin	mg/kg	Fish Feed		<0.005	0.000003	
	mg/kg	Fish Oil		<0.005	0.000011	
	mg/kg	Fish Meal			<0.000001	

	mg/kg	Poultry Meal			0.000001	
	mg/kg	Poultry Oil			0.000018	
	mg/kg	Lupin			0.000007	
	mg/kg	Soya Meal			<50.0	
	mg/kg	Poultry Oil			<50.0	
	mg/kg	Corn Gluten			<50.0	
	mg/kg	Lupin			<50.0	
	mg/kg	Fish Feed			<50.0	
Toxaphene	mg/kg	Poultry Oil				<0.2
	mg/kg	Lupin				<0.2
	mg/kg	Corn Gluten				<0.2
	mg/kg	Poultry Meal				<0.2
Toxaphenes Congeners (26)	mg/kg	Fish feed		<0.02	0.000026	
	mg/kg	Fish Oil		<0.02	0.000332	
	mg/kg	Fish Meal			<0.000001	
	mg/kg	Poultry Meal			<0.000001	
	mg/kg	Poultry Oil			<0.000005	<0.02
	mg/kg	Lupin			<0.000001	
Toxaphenes Congeners (32)	mg/kg	Fish feed			<0.000008	
	mg/kg	Fish Oil			0.000082	
	mg/kg	Fish Meal			<0.000003	
	mg/kg	Poultry Meal			<0.000003	
	mg/kg	Poultry Oil			<0.000009	
	mg/kg	Lupin			<0.000001	
Toxaphenes Congeners (50)	mg/kg	Fish feed		<0.02	0.000055	
	mg/kg	Fish Oil		<0.02	0.000656	
	mg/kg	Fish Meal			<0.000002	
	mg/kg	Poultry Meal			<0.000002	
	mg/kg	Poultry Oil			<0.000006	<0.02
	mg/kg	Lupin			0.000005	
Toxaphenes Congeners (62)	mg/kg	Fish feed		<0.02	<0.000128	
	mg/kg	Fish Oil		<0.02	<0.000336	
	mg/kg	Fish Meal			<0.000042	
	mg/kg	Poultry Meal			<0.000049	
	mg/kg	Poultry Oil			0.000345	<0.02
	mg/kg	Lupin			<0.000016	
<b>PAH</b>						
Sum possibly carcinogenic PAH's	mg/kg	Fish Feed	no limit		0.0176	not tested
	mg/kg	Fish Oil	no limit		0.0495	not tested
Sum 16 EPA PAH's	mg/kg	Fish Feed	no limit	0.002	0.0725	not tested
	mg/kg	Fish Oil	no limit		0.229	not tested
<b>Dioxins &amp; PCB's</b>						

<b>Dioxins (PCDD/PCDF)</b>							
	GC-HR/MS	TEQ (WHO) fat weight ng/kg	Fishmeal	1.25	0.007	0.04	0.345
	GC-HR/MS	TEQ (WHO) fat weight ng/kg	Poultry Oil	2.00	0.0004	0.22	0.149
	GC-HR/MS	TEQ (WHO) fat weight ng/kg	Fish Oil	6.00	0.161	0.22	0.189
	GC-HR/MS	TEQ (WHO) fat weight ng/kg	Fish Feed	2.25	0.0002	0.06	0.44
	GC-HR/MS	TEQ (WHO) fat weight ng/kg	Poultry Meal	0.75	Not Detected	0.04	0.621
	Dr Calux	Calux TEQ - weight ng/kg	Tuna Meal	1.25	Not tested	0.33	not tested
	Dr Calux	Calux TEQ - weight ng/kg	Fish Meal	1.25	Not tested	1.01	0.345
<b>Dioxin Like PCB's</b>							
	Non-ortho	TEQ (WHO) ng/kg	Fish Feed	No limits	Not Quantified	0.16	not tested
		TEQ (WHO) ng/kg	Fish Meal	No limits	Not Quantified	0.07	not tested
		TEQ (WHO) ng/kg	Poultry Meal	No limits	Not Quantified	0.03	not tested
		TEQ (WHO) ng/kg	Fish Oil	No limits	Not Quantified	1.06	not tested
		TEQ (WHO) ng/kg	Poultry Oil	No limits	Not Quantified	0.15	not tested
	Mono-ortho	TEQ (WHO) fat weight ng/kg	Fish Oil	No limits	Not Quantified	0.24	not tested
	Sum of non & ortho	TEQ (WHO) fat weight ng/kg	Fishmeal	No limits	0.07	0.02	0.724
		TEQ (WHO) fat weight ng/kg	Poultry Oil	No limits	0.003	0.05	0.266
		TEQ (WHO) fat weight ng/kg	FishOil	No limits		0.00751	1.4
		TEQ (WHO) fat weight ng/kg	Fish Feed	No limits	0.35	0.04	1.07
		TEQ (WHO) fat weight ng/kg	Poultry Meal	No limits	0.13	0.02	0.37
<b>Seven Indicator PCBs - Sum</b>							
		ng/g	Poultry Meal	No limits		0.12	Not Detectable
		ng/g	Fish Feed	No limits		0.99	not tested
		ng/g	Fish Meal	No limits		0.31	not tested
		ng/g	Fish Oil	No limits		7.51	not tested
		ng/g	Poultry Oil	No limits		1.36	not tested
<b>Flame Retardants</b>							
	TBA	ng/g	Fish Feed	No limit		0.47	not tested
	PBDE, TriBDE (28)	ng/g	Fish Feed	No limit		<0.01	not tested
	PBDE, TetBDE (47)	ng/g	Fish Feed	No limit		0.24	not tested
	PBDE Sum TetBDE (49) + (71)	ng/g	Fish Feed	No limit		0.01	not tested
	PBDE, TetBDE (77)	ng/g	Fish Feed	No limit		<0.01	not tested
	PBDE, PenBDE (99)	ng/g	Fish Feed	No limit		0.39	not tested
	PBDE, PenBDE(100)	ng/g	Fish Feed	No limit		0.07	not tested

PBDE, PenBDE (119)	ng/g	Fish Feed	No limit		<0.01	not tested
PBDE, HexBDE (138)	ng/g	Fish Feed	No limit		<0.03	not tested
PBDE HexBDE (153)	ng/g	Fish Feed	No limit		0.06	not tested
PBDE HexBDE (154)	ng/g	Fish Feed	No limit		0.04	not tested
PBDE, HepBDE (183)	ng/g	Fish Feed	No limit		<0.01	not tested
PBDE, DecaBDE (209)	ng/g	Fish Feed	No limit		4.76	not tested
TBA	ng/g	Fish Meal	No limit		0.12	not tested
PBDE, TriBDE (28)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE, TetBDE (47)	ng/g	Fish Meal	No limit		0.01	not tested
PBDE Sum TetBDE (49) + (71)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE, TetBDE (77)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE, PenBDE (99)	ng/g	Fish Meal	No limit		0.01	not tested
PBDE, PenBDE(100)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE, PenBDE (119)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE, HexBDE (138)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE HexBDE (153)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE HexBDE (154)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE, HepBDE (183)	ng/g	Fish Meal	No limit		<0.01	not tested
PBDE, DecaBDE (209)	ng/g	Fish Meal	No limit		0.32	not tested
TBA	ng/g	Fish Oil	No limit		4.87	not tested
PBDE, TriBDE (28)	ng/g	Fish Oil	No limit		0.03	not tested
PBDE, TetBDE (47)	ng/g	Fish Oil	No limit		0.18	not tested
PBDE Sum TetBDE (49) + (71)	ng/g	Fish Oil	No limit		0.05	not tested
PBDE, TetBDE (77)	ng/g	Fish Oil	No limit		<0.01	not tested
PBDE, PenBDE (99)	ng/g	Fish Oil	No limit		0.08	not tested
PBDE, PenBDE(100)	ng/g	Fish Oil	No limit		0.04	not tested
PBDE, PenBDE (119)	ng/g	Fish Oil	No limit		<0.01	not tested
PBDE, HexBDE (138)	ng/g	Fish Oil	No limit		<0.01	not tested
PBDE HexBDE (153)	ng/g	Fish Oil	No limit		<0.05	not tested
PBDE HexBDE (154)	ng/g	Fish Oil	No limit		<0.03	not tested
PBDE, HepBDE (183)	ng/g	Fish Oil	No limit		<0.02	not tested
PBDE, DecaBDE (209)	ng/g	Fish Oil	No limit		34.9	not tested
TBA	ng/g	Poultry Oil	No limit		0.28	not tested
PBDE, TriBDE (28)	ng/g	Poultry Oil	No limit		0.02	not tested
PBDE, TetBDE (47)	ng/g	Poultry Oil	No limit		0.83	not tested
PBDE Sum TetBDE (49) + (71)	ng/g	Poultry Oil	No limit		0.03	not tested
PBDE, TetBDE (77)	ng/g	Poultry Oil	No limit		<0.01	not tested
PBDE, PenBDE (99)	ng/g	Poultry Oil	No limit		1.37	not tested
PBDE, PenBDE(100)	ng/g	Poultry Oil	No limit		0.33	not tested
PBDE, PenBDE (119)	ng/g	Poultry Oil	No limit		<0.02	not tested
PBDE, HexBDE (138)	ng/g	Poultry Oil	No limit		<0.09	not tested
PBDE HexBDE (153)	ng/g	Poultry Oil	No limit		0.25	not tested



PBDE HexBDE (154)	ng/g	Poultry Oil	No limit		0.18	not tested
PBDE, HepBDE (183)	ng/g	Poultry Oil	No limit		<0.04	not tested
PBDE, DecaBDE (209)	ng/g	Poultry Oil	No limit		12	not tested
<b>Other Testing</b>						
Copper	mg/kg	Fish Feed	No limit		6.3	not tested
Copper	mg/kg	Fish Meal	No limit		3.9	not tested
Copper	mg/kg	Poultry Meal	No limit		7	not tested
Iron	mg/kg	Fish Feed	No limit		370	180
Phosphorus	mg/kg	Fish Feed	No limit		16000	12000
Zinc	mg/kg	Fish Feed	No limit		250	270
Fluoride	mg/kg	Fish Feed	No limit		54	not tested
Fluoride	mg/kg	Fish Meal	No limit		48	not tested
Fluoride	mg/kg	Poultry Meal	No limit		43	not tested
Selenium	mg/kg	Fish Feed	No limit		Not Tested	1.2

## **Appendix K**

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### **Marine Harvest Port Hurd Standard Operating Procedures**

ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p>ALGAE SAMPLES (Environmental)</p> <p>Sampling to be carried out approximately once per week.</p> <p>Use 30 cm diameter and 100 um screen algal net.</p> <p>Choose appropriate sample sit.</p> <p>Weight base of net and collect a vertical algal sample (approximately from 10m to surface)</p> <p>Transfer sample to a clean and labelled sample jar.</p> <p>Return to lab as soon as possible to examine fresh live algal sample.</p> <p>Clean plankton net thoroughly with fresh water and allow and allow to air dry.</p> <p>Prepare a wet slide without cover slip and examine under microscope using 10x objective and micrometer.</p> <p>Close down diaphragm to improve contrast.</p> <p>Record algal groups, species and abundance on hardcopy form.</p> <p>Identify species using the photo database and/or appropriate reference material. If any potentially hazardous species are identified preserve sample with iodine (to a weak tea colour) and label with date and location of sample.</p> <p>Clean microscope, lower stage return to lowest level magnification and return cover.</p> <p>Transfer data to Access DataBase (Algal Monitoring)</p>	<p>Retrieve net slowly</p> <p>Experienced operator required</p>	<p>Nil</p>	<p>Provides a nign level of monitoring for potentially hazardous species.</p>	<p>1. Scientific Officer</p> <p>2. Team Leader</p> <p>3. Ops Manager</p>



ISO 14001 PROCEDURES FISH MAINTENANCE			
ACTIVITY		SAFETY CHECKS	ENVIROMENTAL CHECKS
<p>COUNTING (AQUASCANS)</p> <p>Aqua scan counter to be placed SECURELY on end of pipe systems, grading table, nursery, fish counters etc.</p> <p>Counters placed after dewatering system, fish only, (MINIMAL WATER) to pass through counters, counters on gradient&gt;20 degrees.</p> <p>Counters to be cleaned with DPI-MICRO CLEAN solution, camera window and splash shield through inspection plate.</p> <p>Counters connected to control unit and control unit connected to Honda inverter before start up. See Inverter SUP09</p> <p>Read counter instructions prior to use. See Aquascan SUP01.</p> <p>Fit 18mm hose from Honda pump to outlet pipe below counter to assist wqashing through fish (See SUP08)</p> <p>Calibrate counters entering the average weight of fish (See SOP26 Weight Check). Continue Calibrating the counters by individually passing through &gt;= 100 fish until the CAL disappears from the counter display.</p> <p>Ensure number of fish counted is close to the actual number of fish passed through the unit. If not repeat the process.</p> <p>Commence counting pushing fish through counters at a STEADY rate.</p> <p>Monitor alarms and numbers constantly and record errors.</p> <p>Compare electronic count to manual count/observations.</p> <p>Record number off counter at end of day.</p> <p>Re-locate counter/control unit and inverter back to dive shed after each use.</p>			

ISO 14001 PROCEDURES Deck maintenance				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<b>DIVE SEINING</b> See dive setup Pull back seine net to one side Select side for net by checking tide chart 4 people needs for pulling net one pull leadline rope the other te buot line rope Deploy 3 divers one on bcd setup and 2 on surface supply. People on surface to drop leadline of rail divers to check no hook ups. Surface crew to drop buoyline into water and pull on there surface ropes towards there oposite end. Divers to assist net along bottom trying to prevent holes for fish to get out. When the top side pullers get to one side they should slowly bring net around Pulling around promotes slackness in the net so when pulling to surface it gives the fish more space. Then pull lead line to surface Spread net for the fish Divers to get out of the water.	Hooks,	entanglement  Correct lifting		dive leader teamleader technician

DIVE MAINTENANCE  
ACTIVITY  
NET DECONSTRUCTION  
See dive setup(sop08)  
Commence cutting net by divers.  
2 divers in the water starty at oposite corners.  
Run along short 4m seams starting at the top of the corner.(wk down).  
Then start on long running seams working along spirals,( 3 or 4 long running seams in each pen depending on age of net).  
When completed the above cutting you will then need to cut all those pieces in half by cutting east to west or south to north depending on how the net was built.  
This will leave you with 12 or 14 pieces to pull out.  
\*Divers to move all dive gear from surrounding area where the net is to be pulled out.!  
Clear all obstructions from around area where net is to be pulled out eg.(rails, jump net and any loose deck hooks).  
  
Commercial diver to cut holes in pieces of net so as to connect strope for pulling piece of net out. (SU07), Bushman should be then tied up on the side of the pen where easy access for crane operation is at it's optimum.  
When you have two pieces of net on deck you will need to travel back to the beach. (SU10)Loader to pull pieces of net of deck of bushman and store in old net storage area.  
Continue this process until the net is completey gone from wave master.

Safety checks

enviromental checks

ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p>Nets are to be cleaned on a weekly cycle Nets can only be dive cleaned on low tide movement (change of tide or neap tide) and with reasonable visibility. Load HATZ cleaner from near Generator shed onto working vessel using Loader on straps (usually SeaFarmer or BayWatch).</p> <p>Load dive equipment and cleaning equipment kept at Dive Shed. Small IDEMA head for diving. Set up for diving. Follow Work Instruction protocol for Dive Procedure (setup) SOP08 French Lay all hoses. Set up HATZ. Follow HATZ SUP06.</p> <p><b>Clean bottom and sides of net.</b> When finished return HATZ cleaner to pallet near generator shed and wash down/flush hoses with fresh water. Spray electrics etc with CRC. Return cleaning head and HP hose to Dive Shed. Wash down and spray with CRC.</p>	<p>Dairy date and time for upcoming dives to ensure baot/time is available. Ensure appropriate tide for diving</p> <p>Licenced diver, observer, and dive log</p> <p>Allow approximately 1 hour</p>	<p>Failure to clean net leading to mortality events or poor growth and FCR. Diesel oil spill whilst filling HATZ</p>	<p>Minimal: Organic debris suspended in water column and flushed to</p>	<p>Scientific Officer Team Leader Ops Manager</p>



ISO 14001 PROCEDURES DIVE MINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
SEAM CHECKS See dive setup (sop08) In water go to corner of net descend dwn corner checking for spiral breaks when at bottom of corner swim along 4m spiral connection checking upright spiral connections along that side come up at corner checking spiral connctions Swim along surface to 1st long running seam Swim down along seam checking spiral connections When on other side of net swim to next long running seam and swim along.  When back at corner again do the same as previously mentioned Document holes or breaks on dive sheet.	safety gear(gloves, stinger suit etc.)   Breaks in spirals   Everything is documented	Stingers,barnacles   holes	Big hole could be bad for wild fisheries	dive leader  teamleader farm diver manager

ISO 14001 PROCEDURES DIVING MAINTENANCE				
ACTIVITY	CHECK	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<b>DIVING PROCEDURES</b>				
Dive panel.	leaks			diveleader divers teamleader
Dive hoses.	holes			manager
G size cylinder (main supply).	vavve(botox seal)			
D size cylinder (standby air).	vavle(o-ring)			
INTERSPIRO DIVATOR MKII (Arga).	diaphram,o-rings			
2nd stage regulator	check			
Stinger/wet suit, bootys and hood	for holes	stingers		
Knife.	sharp	predators		
Face mask.				
Fins.	straps			
Dive watch.	battery			
Dive vest.		weight release		
Gloves.	holes	stingers		
Tools-stitching needles (nursery), pliers, spirals, twin				
Weights for vest, 2x3lb (1 for each side of the vest)				
Connect G size cylinder to main air supply gauge	take off white plastic	bottle full, after remove seal		
Connect D size cylinder to emergency air supply	o-ring			
Check air volumes on gauges (main and emergency)	leaks	major lose of air		
Connect hose to dive 1 on panel, (ensure idiot clip is in locked positior	locking clips	locked		
Connect ARGA to hose, (ensure idiot clip is in locked position	unpressurised hose			
Clip hose to vest	safety rope on hose	secured by clip		
Dress in stinger/wet suit, hood, bootys, knife, fins, watch and glove:				
<b>Check that air taps for both main and emergency air is in ON position, that the levers are in the correct HORIZONTAL position for a supply.</b>				
Deploy dive ladder.				
Test air flow by purging regulator, (ARGA)	check			
Test air in water.	easy breathing			
READY TO DIVE.				

ISO 14001 PROCEDURES  
FISH MAINTENANCE

ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p><b>ENSILER</b></p> <p>See loader start up (SUP10 Loader)            Unload mort bin from boat with loader            Drive to ensiler and raise mort bin to the level of the ensiler            Turn loader off and lift ensiler hatch, pour morts into ensiler.            Put on protective clothing,( gloves,breathing aperature,overalls &amp; boots)</p> <p>Add 400ml of each acid (85% Phosphoric acid and 85% Formic acid) per 25 kgs of fish.            Return all gear to it's place and wash gloves with fresh water.</p> <p>Ensure prop gear is in neutral            See start up for Honda pump (SUP08). Fill pump with only about 50 mL of unleaded fuel.</p> <p>Once ensiler is going run propellor each way for a minute or two to start churning up fish            Leave motor in gear and running to run dry of fuel (~20 mins). Ensiler can be left at this point.            Take empty mort bin to wash area and hose out. Leave bin to drain.</p>	<p>make sure mort bin is secure</p> <p>All fish go in ensiler            no holes in gear</p> <p>fresh water near ensiler</p> <p>Wash out cylinder for each acid</p> <p>working correctly</p> <p>lay bin on side to drain</p>	<p>front of boat</p> <p>do not spill</p> <p>acid splash. Turn tap in clockwise direction only.</p> <p>acid</p> <p>smell</p> <p>not clean(crocs will come)</p>	<p>spillages</p> <p>attract crocs</p> <p>acid spills</p>	<p>competent person            technician            teamleader</p>

ISO 14001 PROCEDURES  
FEED MAINTENANCE

ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p>FEED STORAGE</p> <p>See loader start up(SUP10) Assess quantity &amp; type of feed to be stored</p> <p>Remove feed in shed &amp; set aside, put new feed in shed or under trees. Change faulks to bucket and level floor of shed &amp; under trees Remove old pallets change buckets to faulks Sort and stack 2 high in shed or under trees.</p> <p>Clean all spills and report Shut down procedure for loader</p>	<p>oil, water etc. 4mm &amp; 6mm(containers) 9mm &amp; 11mm(shed) all older feed is moved out level of bucket</p> <p>locked in level stacks</p> <p>kept on loader</p>	<p>container damage</p> <p>food rotation</p> <p>hitting uprights on shed not locked in stacks could fall over Hitting roof of shed dropping bags damaging bags</p>	<p>mouldy food</p> <p>mouldy food</p> <p>food spillage</p>	<p>licensed operator</p> <p>teamleader</p>

## Purpose

This SOP describes the correct process for feeding fish which will ensure minimal waste, efficient feeding and safe practice.

## Process

### Feeding

1. Check daily feed sheet for type and amount of feed required.
2. Load feed onto barge using Loader (see Loader SUP10).
3. Move hopper to cage feeding position using HIAB (see HIAB SUP07).
4. Cut plastic that holds two 500kg bags of feed on pallet.
5. Cut 4 holes in top of plastic covering over 500kg feed bag lift points.
6. Lift with HIAB using snatch strap and lift feed bag directly over top of hopper.
7. Cut hole in bottom of feed bag to release pellets using the bag cutting knife on pole.
8. Setup firefighter pump and connect to hopper (see Honda pump start up SUP08).
9. Open chute on hopper just enough to give an appropriate feed rate.
10. Feeding must be for >40 minutes.
11. Spread pellets across cage.
12. Take into account direction of current on spring tides so feed is not washed out of cage before it is eaten.

### Safety Issues

- Ensure lift points are secure when lifting feed.
- Avoid breathing in spray/dust from feed.
- Secure pump so it does not vibrate off deck.

### Environmental Issues

- Feed Spills - Watch for spills and feed drifting out of pen. Re-adjust feeding position if needed.
- Overfeeding - Avoid overfeeding. Watch feeding behaviour and time feed session accurately.

### Legislative Requirements

Marine Harvest must comply to the relevant section of the below documents:

- N.T. Waste Management and Pollution Control Act - 2003

## Associated documents

- Honda pump start up SUP08
- HIAB SUP07
- Loader SUP10
- N.T. Waste Management and Pollution Control Act - 2003

ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECK	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p><b>FLUKE COUNT SAMPLING</b></p> <p>Sampling period from April through to September, (flake numbers increase with lower temperatures)</p> <p>Sample larger fish or fish from pens that exhibit signs of fluke. Obvious signs include, vertical "hanging" in water column, swimming close to surface, free jumping clear of the water and head shaking</p> <p>2-3 sample fish per pen, fish caught on fishing rod or taken at weight check seine</p> <p>Fish are to be kept alive in tub of water until gill autopsy is performed</p> <p>Return to laboratory and anaesthetise fish quickly with lethal dose of clove oil. Quickly remove third gill arch on left hand side, cutting base first then top of gill</p> <p>Rinse gill in salt water and place on petri dish. Cover gill with salt water.</p> <p>Place gill arch under dissecting microscope and fan through gill lamellae with fine tipped instrument counting fluke and copepods. Turn gill arch over and repeat process.</p> <p>Add total number of fluke and copepod numbers and multiply by 8, (8 gill arches) to find theoretical total fluke/copepod numbers.</p> <p>Repeat for each sample fish.</p> <p>Clean microscope and laboratory bench tops.</p> <p>Dispose of fish and gills, (whole fish to the kitchen if healthy, or fish/gills to ensiler.</p> <p>File findings (Formxx).</p>	<p>Carry out procedure if signs of disease.</p> <p>Live fish for examination only.</p>	<p>spikes on fish</p>		<p>Scientific Officer</p> <p>Ops manager</p> <p>Team Leader</p>

ISO 14001 PROCEDURES  
FISH MAINTENANCE

ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p><b>GRADING</b></p> <p>Pens to be graded will require the set up of the silkstream, pipe systems, grading table and the aqua scan counters. See Silkstream SUP13 and Aquascan SUP01</p> <p>Silkstream pump to be set up so that intake pipe reaches seined fish in source pen</p> <p>Pipe system set up to reach pens which fish are to be graded into, (ensure head height is not to high as damage to the fish, seen as scale loss and fin damage may result).</p> <p>Fish are seined in source pen and crowded by splitting the net and shallowing. Oxygen stones should be placed into crowded and uncrowded fish and monitored regularly.</p> <p>Fish are sucked out of pen via silkstream and pushed through dewatering cannon, (bazooka) along pipe and onto grading table.</p> <p>Angle of grading table should provide adequate fall so that the fish do not congest on table</p> <p>Speed of silkstream and aperture of valve, (located on bazooka) regulate the delivery of fish and water to grading table.</p> <p>Grading bar adjusted after pumping begins to ensure the number of fish exiting the big and small chutes is even/balanced.</p> <p>Small fish exit lower chute and pass through aqua scan counter after being dewatered on grading table. Fish then drop into pen.</p> <p>Large fish enter upper chute, pass through aqua scan counters and drop into a separate/different pen</p> <p>Once through the aqua scan counters the re-introduction of water may be necessary to push the fish to their final destination and this is achieved with the Honda Fire pump and 18mm hose. (See Honda Pump SUP08).</p>	<p>Secure pipe connections</p> <p>Pumping height not too high</p> <p>Adequate crowding without overstressing fish Ensure oxygen level maintained</p> <p>Fall of grading table adequate</p> <p>Appropriate pump speed settings</p> <p>Properly adjusted grading bar</p>			

ISO 14001 PROCEDURES  
MOORING MAINTENANCE

ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p>GRID DISCONNECTION See start up for seafarmer(SUP12) Pull up at yellow buoy on the southern side which you want to disconnect Start up hiab(SUP07) set that on starboard side Run 24mm rope from winch up through block on a frame and back down to starboard front bollard. Lift rope connected to top of float which goes to your 2 metre ring on grid below yellow buoy. When ring below buoy is visible stop hiab Run rope which is connected to your front bollard through ring and connect to rope holding grid together Use a rolling hitch onto rope Rope going through block and back to winch (SUP04) should now be tensioned This takes strain of rope so that you can disconnect the shackle holding the grid rope to the ring When disconnected slowly release pressure of winch rope tie of thimble to form bollard Disconnect rope to grid rope from winch Lower hiab back down and disconnect tie back to top of yellow buoy Drive grid rope connected to starboard bollard back to yellow buoy where it is still connected Tie to top of the yellow buoy Now grid is open Reverse work instruction to reconnect.</p>	<p>wearing hard hats</p> <p>rope wear, right size rope(24mm and above)</p> <p>Knot is correct (bowline)</p>	<p>hiab boom</p> <p>rope snapping when tensioning</p> <p>mousing wire</p>	<p>don't drop wire</p>	<p>Teamleader Dive leader Farmhand(exp) manager</p>



ISO 14001 PROCEDURES  
 (FS) FISH SALE

<p>To empty the trans vac turn the same key to EMPTY, trans vac is empty when last of fish are pumped into the fish bins, (also by large volume of foam/air escaping from dewaterer)</p> <p>The rate the fish is pumped, (how many revs) is determined by the Teamleader</p> <p>At the end of each pump ice is to be shovelled into the fish bins</p> <p>The counter/team leader will record the total number of fish and identification number for each completed fish bin, and tally on harvest sheet provided</p> <p>At the end of each bin the trans vac operator will fill the trans vac with fish, ready to pump straight away as required, then idle down the trans vac</p> <p>Under direction from counter/team leader the fish can be released from the seine net whilst filling the final fish bin, as the trans vac and outlet hose/dewater will need several pumps to removed any fish stuck in the system</p> <p>Once harvest has finished idle down trans vac for 2-3 minutes, pull decompression lever/stop lever on engine and turn key to stop position, (alarm will go off) thus stopping trans vac (transvac shut down SUP15)</p>	<p>Evenly over fish</p> <p>Hooks</p> <p>Check for fish</p>	<p>Lifting net correctly</p> <p>Exhaust</p> <p>Unting and lifting</p>		<p>teamleader</p> <p>manager</p> <p>technician</p>
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ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p>HEALTH SURVEILLANCE</p> <p>Observe for irregular behaviour of stock.</p> <p>Report any unusual signs to authorities as listed.</p> <p>Authorities to ring NT Government Aquatic Pathologist for further direction if required.</p>	<p>Make note of and report unusual behaviour in fish.</p>		<p>High: If stock lost through inaction.</p> <p>High: If failure to detect exotic disease.</p>	<p>Scientific Officer</p> <p>Team Leader</p> <p>Ops manager</p>

ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p><b>MORT COLLECTION</b></p> <p>Go to wash down area and grab yellow wheelie bin and place onto the barge</p> <p>When out at the cages pick up mort net, (blue nylon net).</p> <p>Start at one end of the cages, eg. Cage 1.</p> <p>Place wheelie bin near cage and begin to remove all dead fish from that cage.</p> <p>When the fish are removed place them into the wheelie bin.</p> <p>After completing each pen write down the number and type of mortality, (i.e. cannibalism, bloat or other) on the daily feed sheet.</p> <p>Continue this process until all pens and polar circles are free of dead fish. Whilst not using the wheelie bin place it at one end of the farm to eliminate the smell.</p> <p>At the end of the day after ALL morts have been collected return the wheelie bin to the barge and return to base.</p> <p>Once on the beach place mort bin onto a pallet.</p> <p>Pick the bin off the barge with the loader and take to ensiler for disposal (See SOP09).</p>	<p>Carefull with spills</p> <p>Lifting correctly</p>	<p>Crocodiles</p>		

ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p><b>NET CLEANING</b> Go to the dive shed and select the cleaning head you will require for the job to be done, Large IDEMA Head for net sides. French Lay HP hose Connect IDEMA head to long yellow pole Start HATZ (See HATZ SUP06)</p> <p>Using an up and down motion commence cleaning ne</p> <p>IT IS NOT A RACE, TAKE YOUR TIME AND DO A GOOD JOB</p> <p>Shut Down HATZ (See HATZ SUP06) Return HATZ and Cleaning Equipment to Base Clean and rinse all equipment with fresh water</p>	<p>Bearings, fittings for wear, head for damage Holes, broken/loose wire ends Fittings tight/no damage, Seals in place Head spinning properly</p> <p>Anchor points Bearing seal in place</p>	<p>Pressurised water may cause injuy if it hits skin</p> <p>Head caught on net</p>	<p>Moderate: oil/diesel</p> <p>Low: Debris on net released to environment</p>	<p>Scientific officer Nursery farmhand Team leader</p>

ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<b>ORDERING &amp; TRANSPORT OF FEED TO FARM</b>  Conduct food stocktake  Calculate and project food usage including new fish requiremen  Place order with Skretting in Tasmania (Phone Tim on 0362161200) confirm with fax on 0362161234  Check incoming stock records and fax Toll NT with feed container Nos required for farr  Feed delivered by Toll to Tiwi Barge (TBC) Wednesday prior to departure  Fax TBC incoming food details  Tiwi Barge arrives with food at farm  Feed stored in feed store	Food stock			teamleader  manager

## Purpose

This SOP describes the correct process for the storage and handling of fuel to ensure safety and minimal environmental impact.

## Process

### Re-fuelling Vessels

1. Pick up 200 ltr diesel tank on pallet or 1000L Unleaded fuel container
2. Pick up pallet with loader, drive to boat on beach.
3. Drive loader with fuel on pallet to waters edge and engage reverse gear and brake and turn off.
4. Boat drives to beach and moors side on to refuelling Drum and ties up
5. Open fuel cap and start pumping fuel (slowly).
6. when complete mop up any excess fuel
7. Return fuel cap, untie and move boat
8. Start loader and take fuel back to fuelling station
9. Ensure the vessel is carrying oil dispersing agent on board.

### Re-fuelling the Diesel Tank

The Diesel tank is filled by a long hose from the barge directly to the tank connections.

Tiwi barge operators are responsible for refueling the tank.

All tiwi barge operators are to be inducted according to Marine Harvests procedures.

### Storage of Fuel

1. Diesel is stored in the large tank suspended over the bunding.
2. Waste oil & fuel is put into the 44 gallon storage drums which must remain in the bunded area.
3. Waste is returned to Darwin for re-cycling once drums are full.
4. Water which accumulated in bund is drained out when clean.
5. If oil or fuel has contaminated the bund water, then it is pumped into a 44gallon waste drum.

### Environmental Issues

- Fuel Spills - Watch for spills. Prepare to stop quickly and clean-up if spill occurs.
  - Take care not to over flow tanks & drums when filling.
  - Ensure bunded water containing oil or fuel is not drained to ground.

### Legislative and Other Requirements

Marine Harvest must comply to the relevant section of the below documents:

- The storage and handling of flammable and combustible liquids. AS 1940-2004.
- N.T. Government - Dangerous Goods Regulations 2004

## Associated documents

- Loader Start-up procedure (sup10)
- Emergency Procedure - Substance Spill.
- The storage and handling of flammable and combustible liquids. AS 1940-2004.
- N.T. Government - Dangerous Goods Regulations 2004

**ISO 14001 PROCEDURES  
FISH MAINTENANCE**

ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p><b>ROOM VACATING</b></p> <p>Remove all personal items  Remove all rubbish  Strip beds and pillows  Turn off lights, fan &amp; airconditioner  Take linen and towel to laundry to be cleaned  Any problems with room</p> <p>OPEN ALL WINDOWS TO AIR OUT ROOM.</p>	<p>pack up  bin provided</p> <p>always check</p> <p>all electrical</p>	<p>loosing items  rats and ants</p> <p>breaking</p>	<p>droppings from rats</p> <p>saving energy</p>	<p>John &amp; Chris Wong</p> <p>Chris Wong  Teamleader</p>

ISO 14001 PROCEDURES  
FISH MAINTENANCE

<p><b>Wrap 4-5 turns of rope around drum and winch rope, until seine net is above water.</b></p> <p>Aeration</p> <p>Place 1 x G size oxygen bottle at cage.</p> <p>Attach flow meter and oxygen hoses to bottle.</p> <p>Run out air stones and place into seine net at equal intervals.</p> <p>Turn flow meter on 6-8l/sec and hoses on 4-6l/sec.</p> <p>Check each stone to see if working properly.</p> <p>To ensure adequate numbers of fish are pumped, fish must be herded to suction pipe. This is achieved by lifting the seine net, (starting at the far end of net) and placing net onto hand rails as required.</p>	<p>Check quality</p> <p>Fine mist</p> <p>ensure stone cant be sucked up into suction pipe. For holes in seine net</p> <p>Checking all gear is in good order</p>			
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ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p>TOWING POLARS</p> <p>See bushman(SUP03), baywatch(SUP02) &amp; seafarmer(SUP12) start ups            Find out where pen is going( what position            Tow harness tied correctly to pen and boat            Release cage from grid or beach(SOP14)            Tow pens at know more than 1200 rpms            When at mooring point for pen release            Release towline and pull on boat or pen            Then prepare to push pen into place preferably with seafarmer            While pushing into place 2 people should be on pen &amp; 2 people on bay watch            Connect ropes on southern side as pushing pen into place            when south moorings are on connect north mooring:</p>	<p>tides            teamleader to check            secure mooring ropes            Tow speed 1200rpms            moorings ready            towline secured on boat</p> <p>secure ropes to bollards            Check all mooring points</p>	<p>fuel,oil leaks            too much tide            wrong knots            not securing ropes</p> <p>loose moorings            loose towline</p> <p>rope under 2 black pipes 1st            boats around rope</p>		<p>Teamleader            licenced operator</p>

ISO 14001 PROCEDURES  
FISH MAINTENANCE

ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
Transporting Fingerlings				
Prepare tanker.				
Calculate fingerling load distribution between tanks.	Bottles and connections	leaks		
Load tanker and use form ff1 (transport sheet).				
Monitor water parameters.	Connections and water quality			
Transport and load onto Tiwi barge.	Ropes and knots	Tiwi barge heavy vessel		
Connect water supply and discharge hoses.	Connections, correct cage			
Tie up vessel at farm.				
Connect fish discharge hose.	connections Fish behaviour			
Drop water levels.				
Discharge fish.		confined space		
Pack up tanker equipment.				
Tanker returns to Darwin to be cleaned and returned to hatchery.	See start up			

ISO 14001 PROCEDURES FISH MAINTENANCE				
ACTIVITY	CHECKS	HAZARDS	ENVIROMENTAL IMPACTS	AUTHORITIES
<p><b>WASTE TRANSFER</b></p> <p>See loader startup(su10)</p> <p>Allow to idle for 2-3 minutes.</p> <p>Drive to back of kitchen and stop.</p> <p>Secure rubbish bin to pallet</p> <p>Drive fork to pallet and place forks into pellet.</p> <p>Lift pallet off ground.</p> <p>Drive slowly to tip area and stop.</p> <p>Empty wheelie bin and replace securely on pallet</p> <p>Drive forklift to wash down area.</p> <p>Stop forklift and wash rubbish bin with water/disinfectant</p> <p>Drive forklift to back of kitchen, put bin and pellet into position, remove forks from pellet and park fork.</p> <p>Secure bin to pallet.</p> <p>Drive forklift to shed.</p> <p>Let idle down for 2 minutes and turn off</p>	<p>obstructions while driving</p> <p>rope and knots</p> <p>Oil, water etc.</p>	<p>Obstructions</p>	<p>food waste being dropped and not retrievec</p>	<p>Farmhand(exp)</p> <p>Technician teamleader manager</p>

## Purpose

This SOP describes the correct process for Storage & Handling of Chemicals, to ensure safety for the employee and to minimise environmental impact.

## Process

### Storage

#### **20 liters and less**

1. The Dive Shed / Lab is used to store aquaculture related chemicals.
2. A Chemicals Cabinet is located in the shed. Chemicals in the cabinet are listed on the door of the cabinet.
3. The Chemicals Cabinet is to remain locked at all times.
4. The Scientific Officer is responsible for maintaining the Chemical and the Chemicals Cabinet.
5. There must be a current MSDS for any chemical that the Scientific Officer deems to be a significant hazard to personnel or the environment.

#### **Greater than 20 liters**

1. Chemicals of this volume must be stored within an adequately bunded area.
2. The Operations Manager is responsible for ensuring the correct storage and handling.
3. There must be a current MSDS for all chemical of this volume.

### Safety Issues

- Ensure the correct protective clothing and equipment is used.
- Do not pour, pump or handle chemical outside bunded areas.

### Environmental Issues

- Spills - Ensure pipes and connections are secure and free from leaks.
- Do not pour, pump or handle chemical outside bunded areas.

### Legislative Requirements

Marine Harvest must comply to the relevant section of the below documents:

- The storage and handling of flammable and combustible liquids. AS 1940-2004.
- N.T. Government - Dangerous Goods Regulations 2004

## Associated documents

- Emergency Procedure - Substance Spill.
- The storage and handling of flammable and combustible liquids. AS 1940-2004.
- N.T. Government - Dangerous Goods Regulations 2004
- SOP 09 Ensiler

## Purpose

This SOP describes the Monitoring and Measuring conducted by Marine Harvest.

## Process

### Environmental Monitoring Program

- An Environmental Monitoring Program has been implemented by Marine Harvest to evaluate the impact of the farm on the environment and to collect information which will guide the management of the farm. The Monitoring Program is a Marine Harvest requirement for the NT Government.
- This monitoring is the responsibility of the Scientific Officer.
- Data is recorded in hard-copy on F-03 Environmental Monitoring Form and electronically in XL Spread sheet (Port Hurd Water Monitoring Data).
- Water Samples are processed by a NATA accredited facility (currently NT Environment Laboratory, Darwin.)
- Data is send to Aquenal Pty Ltd, Hobart each month by the Scientific Officer/Operations Manager.
- Sampling Methods are described in the 'Port Hurd Environmental Monitoring Plan, Aquenal Pty Ltd, 2003'

### Environmental Objectives

Marine Harvest have set Environmental Objectives & Targets (see Objectives & Targets Register R-06). The below monitoring is carried to assess performance against the set targets:

Measurement	Responsibility	Reporting	Target	Where Recoded
Fresh Water Usage	Operations Manager	Each Month	100 L/ person	End of Month Report
Waste Oil	Operations Manager	Each Month	80 L/ month	End of Month Report
Solid Waste	Operations Manager	Each Month	1m <sup>3</sup> / 100 T biomass	End of Month Report
Fish Mortality	Operations Manager	Each Month	0.7% / month	End of Month Report
Fuel Usage	Operations Manager	Each Month	6 litres / tonne biomass	End of Month Report
Feed Usage	Operations Manager	Each Month	<=1.4 FCR	End of Month Report

Data is summarised each month on the Environment Report by the Operations Manager. The report is posted on the notice board each month and results discussed at operations meetings.

Environmental Objectives and Targets are reviewed at Management Review Meetings, see the EMS Manual for details of this process.

### Calibration

Calibration is performed on the Temperature Probe and DO Meter each time it is used. Records of calibration are recorded on F-03 Environmental Monitoring Form, maintained by the Scientific officer.

## Associated documents

- EMP Manual
- Objectives & Targets Register R-06
- Environmental Monitoring Form (F-03)
- Day Sheets (F12)
- Port Hurd Environmental Monitoring Plan, Aquenal Pty Ltd, 2003

- Environmental Baseline Report. August 2001. Australian Underwater Technology Pty Ltd.
- Environmental Management Plan Final. March 2003, Department of planning, infrastructure and environment.
- Assessment of the Biological Impact of Nutrients released from Marine Harvests Aquaculture Operation in Port Hurd, Bathurst Island. October 2003. Aquenal Pty Ltd

## **Appendix L**

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### **Community Consultation Records**

**Meeting the Snake Bay Community 30 August 2005**





**List of Attendees to 22 November 2005 Open Day, Port Hurd Barramundi Fish Farm,  
Bathurst Island, Northern Territory**

<b>Attendees</b>	<b>Association</b>
Lisa Bradley, Michael Lawton, David Dettrick, Juanita Croft, Rod Johnson and David George	Office of Environment and Heritage, Northern Territory Government, recently renamed Northern Territory Environment Protection Agency
Neville Jones, Kay Irwin and Nicky D'Antoine	Lands Department, Northern Territory Government
John Christophensen, Trish Rigby, Kristy Howie, Paul Joseph, Peter Boss and Peter Pender	Northern Land Council (NLC)
Tom Redston	Indigenous Coordination Centre, Australian Government, Darwin
Glenn Schipp and Murray Barton	Darwin Aquaculture Centre, Channel Island, Northern Territory Government
John Bailey and Kira Schlusser	Darwin Harbour
Ian Ruscoe, Bill Flaherty	Fisheries Group, Northern Territory Government
Adele Pedder and Peter Robinson	Australian Marine Conservation Society / Environment Centre
Donna Jackson	Batchelor College
John Gurnier	World Wildlife Fund for Nature (WWF)
Bill Briscoe, Graham Williams	Crab Claw Island (Bynoe Harbour, Port Patterson, Northern Territory)
Graeme Williams	Insight Fly Fishing

<b>Attendees</b>	<b>Association</b>
David Mills and Richard McLean	Paspaley Pearls (Bynoe Harbour, Port Patterson, Northern Territory)
Iain Smith	Seafood Council
Bill Headley, Mal Parker	Sylvatech
Julianne Hince	Department of Foreign Affairs and Trade (DFAT)
Ted Warren	Member for Goyder, Elected Labour member for Bynoe
John Hicks, Denise Callender	Tiwi Land Council